



ADVANCING ALTERNATIVES **25-PS** *Hand Held Poly Sealer*

Fig. 1



The PSHH is a light weight and easy to use hand held poly sealer.

Electric powered 115 Volt 25 watt unit maintains constant temperature and seals in 6 in. increments with teflon coated jaws.

Easily seals P.E., PVC, Cello, Mylar, and other thermostatic materials.

There is a replacement piece of teflon included, if needed, cut to size and mount, secure by heating up.

Plug in and turn on unit for 10-15 minutes to allow to warm up, allow for longer if air temperatures are colder.

Mark the edge of the poly vertically and trim uniformly with a scissors.

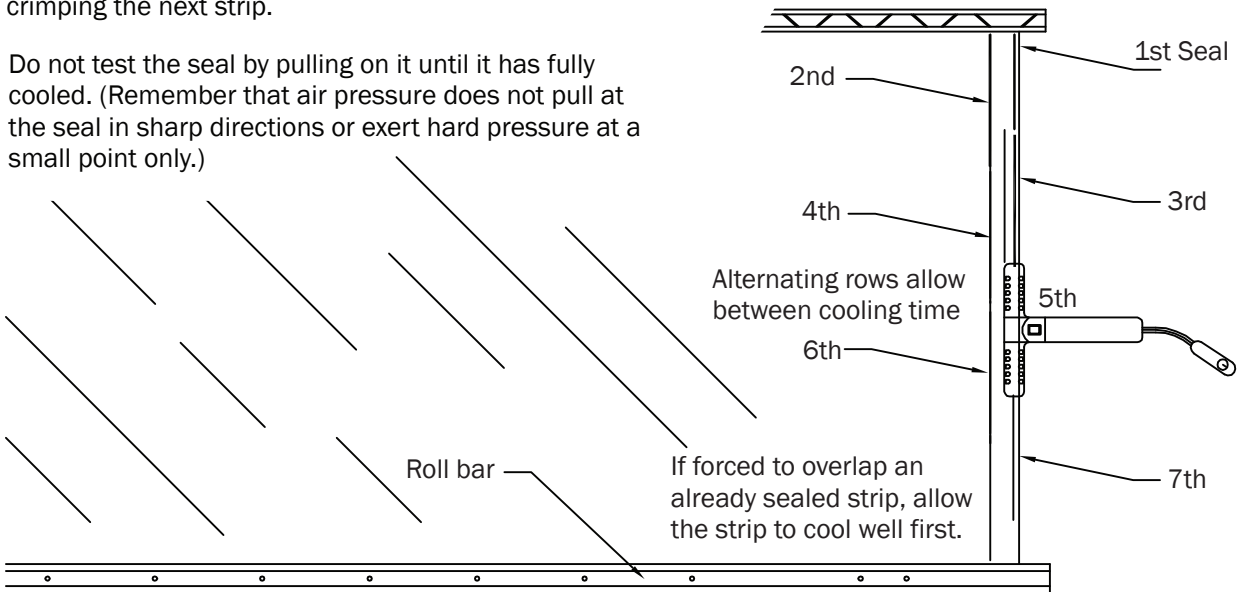
Test the sealing time on scraps of poly to ensure you don't burn thru.

- * Various thicknesses of poly require various times to seal properly.
- * Cold poly or fabric and cold weather will require a longer sealing time.
(Below 40 degree F and breezes or wind conditions may give unsatisfactory results)
- * 2 layers of 6 mil, new, clean poly usually requires about 5 to 6 seconds of holding.
- * 2 layers of thicker fabrics might require even about 15 to 30 seconds of holding. (Test it).
- * Dirty poly will not seal well - clean it first. (Old poly sometimes will not seal as well either)
- * If burning thru, try less time. If it seems like not sealing, try more time.

Make 2 lines of sealing along the edge about 3/4" apart to ensure a good seal.

Allow each strip of sealing to cool somewhat & the poly to resolidify before crimping the next strip.

Do not test the seal by pulling on it until it has fully cooled. (Remember that air pressure does not pull at the seal in sharp directions or exert hard pressure at a small point only.)



For Technical Support:

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